1. IDENTIFICATION

Product Identifier
Product Name Buckeye True 7

Other means of identification
SDS # BE-5013
Product Code 5013

Recommended use of the chemical and restrictions on use
Recommended Use pH Neutral Cleaner, Water Based.

Details of the supplier of the safety data sheet
Supplier Address Buckeye International, Inc.
2700 Wagner Place
Maryland Heights, MO 63043 USA

Emergency Telephone Number
Company Phone Number 1-651-632-8956 (International)
1-800-303-0441 (North America)
Emergency Telephone (24 hr) INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance Clear, red-orange liquid
Physical State Liquid
Odor No scent No fragrance added

Classification
Reproductive toxicity Category 1B

Signal Word
Danger

Hazard Statements
May damage fertility or the unborn child
Precautionary Statements - Prevention
Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Use personal protective equipment as required

Precautionary Statements - Response
If exposed or concerned: Get medical advice/attention

Precautionary Statements - Storage
Store locked up

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No</th>
<th>Weight-%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>&gt;89</td>
</tr>
<tr>
<td>Alcohol Ethoxylate</td>
<td>34398-01-1</td>
<td>&lt;5</td>
</tr>
<tr>
<td>Borax</td>
<td>1303-96-4</td>
<td>&lt;3</td>
</tr>
<tr>
<td>Sodium xylenesulfonate</td>
<td>1300-72-7</td>
<td>&lt;1</td>
</tr>
<tr>
<td>Citric Acid</td>
<td>77-92-9</td>
<td>&lt;1</td>
</tr>
<tr>
<td>Alkylpolyglycoside C8-10</td>
<td>68515-73-1</td>
<td>&lt;1</td>
</tr>
<tr>
<td>Sodium gluconate</td>
<td>527-07-1</td>
<td>&lt;1</td>
</tr>
</tbody>
</table>

**If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.**

4. FIRST-AID MEASURES

First Aid Measures

Eye Contact
Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If irritation develops or persists seek medical attention.

Skin Contact
Wash off immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician.

Inhalation
Remove to fresh air.

Ingestion
Drink 2-3 large glasses of water. Do not induce vomiting. Call a physician. Never give anything by mouth to an unconscious person.

Most important symptoms and effects

Symptoms
Eye contact may cause redness or burning sensation. May cause redness of skin or a warming sensation. Can cause defatting of skin tissue.

Indication of any immediate medical attention and special treatment needed

Notes to Physician
Treat symptomatically. Dermatitis or other pre-existing skin conditions may be aggravated by overexposure to this product.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media
Not determined.
Specific Hazards Arising from the Chemical
Combustion products may be toxic.

Hazardous Combustion Products  Carbon oxides.

Protective equipment and precautions for firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions  Use personal protective equipment as required.

Environmental Precautions  Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information. See Section 13: DISPOSAL CONSIDERATIONS.

Methods and material for containment and cleaning up

Methods for Containment  Prevent further leakage or spillage if safe to do so.

Methods for Clean-Up  Pick up with mop, wet/dry vac, or absorbent material. Rinse area with clear water and allow floor to dry before allowing traffic.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling  Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Use personal protection recommended in Section 8. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood.

Conditions for safe storage, including any incompatibilities

Storage Conditions  Keep container tightly closed and store in a cool, dry and well-ventilated place. Keep container closed when not in use. Store at room temperature. Store locked up.

Incompatible Materials  Chlorine bleach.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>NIOSH IDLH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Borax 1303-96-4</td>
<td>STEL: 6 mg/m³ inhalable fraction</td>
<td>(vacated) TWA: 10 mg/m³</td>
<td>TWA: 5 mg/m³</td>
</tr>
<tr>
<td>Citric Acid 77-92-9</td>
<td>-</td>
<td>15 mg/m³ (Total)</td>
<td>-</td>
</tr>
</tbody>
</table>

Appropriate engineering controls

Engineering Controls  Ensure adequate ventilation, especially in confined areas. Eyewash stations. Showers.
Individual protection measures, such as personal protective equipment

- **Eye/Face Protection**: Splash goggles or safety glasses.
- **Skin and Body Protection**: Rubber boots. Footwear that keeps feet dry is suggested.
- **Respiratory Protection**: Ensure adequate ventilation, especially in confined areas.
- **General Hygiene Considerations**: Handle in accordance with good industrial hygiene and safety practice.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks</th>
<th>Method</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Physical State</strong></td>
<td>Liquid</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Appearance</strong></td>
<td>Clear, red-orange liquid</td>
<td>Odor</td>
<td>No scent No fragrance added</td>
</tr>
<tr>
<td><strong>Color</strong></td>
<td>Clear, red-orange</td>
<td>Odor Threshold</td>
<td>Not determined</td>
</tr>
<tr>
<td><strong>pH</strong></td>
<td>6.8-7.2 (conc.) 6.9-7.3 (1:64 dilution)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Melting Point/Freezing Point</strong></td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Boiling Point/Boiling Range</strong></td>
<td>100 °C / 212 °F</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Flash Point</strong></td>
<td>None</td>
<td></td>
<td>Tag Closed Cup</td>
</tr>
<tr>
<td><strong>Evaporation Rate</strong></td>
<td>1.0</td>
<td></td>
<td>(Water = 1)</td>
</tr>
<tr>
<td><strong>Flammability (Solid, Gas)</strong></td>
<td>Liquid-Not Applicable</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Upper Flammability Limits</strong></td>
<td>Not Applicable</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Lower Flammability Limit</strong></td>
<td>Not Applicable</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Vapor Pressure</strong></td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Vapor Density</strong></td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Specific Gravity</strong></td>
<td>1.02</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Water Solubility</strong></td>
<td>Infinite</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Solubility in other solvents</strong></td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Partition Coefficient</strong></td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Auto-ignition Temperature</strong></td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Decomposition Temperature</strong></td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Kinematic Viscosity</strong></td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Dynamic Viscosity</strong></td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Explosive Properties</strong></td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Oxidizing Properties</strong></td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### 10. STABILITY AND REACTIVITY

**Reactivity**
Not reactive under normal conditions.

**Chemical Stability**
Stable under recommended storage conditions.

**Possibility of Hazardous Reactions**
None under normal processing.

**Hazardous Polymerization**
Hazardous polymerization does not occur.

**Conditions to Avoid**
Keep separated from incompatible substances. Keep out of reach of children.

**Incompatible Materials**
Chlorine bleach.

**Hazardous Decomposition Products**
Carbon oxides.
11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

The information below is for repeated and prolonged contact in an occupational setting. It does not apply to normal product use.

Eye Contact

Avoid contact with eyes.

Skin Contact

Avoid contact with skin.

Inhalation

Avoid breathing vapors or mists.

Ingestion

Do not ingest.

Component Information

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Borax</td>
<td>= 2660 mg/kg (Rat)</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Sodium xylenesulfonate</td>
<td>= 7200 mg/kg (Rat)</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Citric Acid</td>
<td>= 3000 mg/kg (Rat)</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

Information on physical, chemical and toxicological effects

Symptoms

Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Carcinogenicity

This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

Reproductive toxicity

May damage fertility or the unborn child.

Numerical measures of toxicity

Not determined

12. ECOLOGICAL INFORMATION

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Component Information

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Algae/aquatic plants</th>
<th>Fish</th>
<th>Toxicity to microorganisms</th>
<th>Crustacea</th>
</tr>
</thead>
<tbody>
<tr>
<td>Citric Acid</td>
<td>1516: 96 h Lepomis macrochirus mg/L LC50 static</td>
<td>120: 72 h Daphnia magna mg/L EC50</td>
<td></td>
<td></td>
</tr>
<tr>
<td>77-92-9</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Persistence/Degradability

Not determined.

Bioaccumulation

Not determined.
Mobility

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Partition Coefficient</th>
</tr>
</thead>
<tbody>
<tr>
<td>Citric Acid</td>
<td>-1.72</td>
</tr>
<tr>
<td>77-92-9</td>
<td></td>
</tr>
</tbody>
</table>

Other Adverse Effects
Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes
Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging
Disposal should be in accordance with applicable regional, national and local laws and regulations.

California Hazardous Waste Status

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>California Hazardous Waste Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>Borax</td>
<td>Toxic</td>
</tr>
<tr>
<td>1303-96-4</td>
<td></td>
</tr>
</tbody>
</table>

14. TRANSPORT INFORMATION

Note
Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT
Not regulated

IATA
Not regulated

IMDG
Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA
Listed

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

US Federal Regulations

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)
US State Regulations

California Proposition 65
This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>New Jersey</th>
<th>Massachusetts</th>
<th>Pennsylvania</th>
</tr>
</thead>
<tbody>
<tr>
<td>Borax 1303-96-4</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
</tbody>
</table>

16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>NFPA</th>
<th>Health Hazards</th>
<th>Flammability</th>
<th>Instability</th>
<th>Special Hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td></td>
<td>0</td>
<td>0</td>
<td>Not determined</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>HMIS</th>
<th>Health Hazards</th>
<th>Flammability</th>
<th>Physical Hazards</th>
<th>Personal Protection</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Not determined</td>
<td>Not determined</td>
<td>Not determined</td>
<td>Not determined</td>
</tr>
</tbody>
</table>

Issue Date: 27-Dec-2011
Revision Date: 19-Aug-2014
Revision Note: New format

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet