SAFETY DATA SHEET

SECTION 1 – CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: Unbelievable! Citrus Gel  
Product Use: adhesive and dye remover  
Supplier: Core Products Co., Inc.  
Address: 401 Industrial Rd  
Canton, TX 75103  
Telephone: 800-825-2673  
Emergency: CHEMTREC: 800-424-9300

SECTION 2 – HAZARDS IDENTIFICATION

Flammables  
Acute Toxicity  
Irritant (skin and eye)  
Respiratory Tract Irritant

WARNING! Keep away from heat, sparks, open flames or hot surfaces.  
WARNING! Causes eye irritation. Causes mild skin irritation. Mist may be harmful if inhaled. Harmful if swallowed. Do not get in eyes, on skin, or on clothing. Use personal protective equipment as required. Avoid release to the environment.

SECTION 3 – COMPOSITION, INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>CHEMICAL NAME</th>
<th>CAS #</th>
<th>PERCENT</th>
</tr>
</thead>
<tbody>
<tr>
<td>D-Limonene</td>
<td>5989-27-5</td>
<td>20-50%</td>
</tr>
<tr>
<td>2-butoxyethanol</td>
<td>111-76-2</td>
<td>2-6%</td>
</tr>
<tr>
<td>Glycol Ether PnB</td>
<td>5131-66-8</td>
<td>8-12%</td>
</tr>
<tr>
<td>Isopropyl Alcohol</td>
<td>67-63-0</td>
<td>1-5%</td>
</tr>
</tbody>
</table>

SECTION 4 – FIRST AID MEASURES

EYE CONTACT: Immediately flush eyes with cold water for at least 15 minutes while lifting upper and lower eyelids. Remove contact lenses if present and easy to do without injury to the eye and continue rinsing. If irritation persists obtain immediate medical attention, preferably from an ophthalmologist.

SKIN CONTACT: Wash contaminated skin with plenty of water. Remove any contaminated clothing and wash before reuse. If irritation is present or occurs obtain medical attention.

INHALATION: Remove person to fresh air, if they have problem breathing, show signs of overexposure or feel unwell obtain medical attention.
INGESTION DO NOT INDUCE VOMITING. If person is fully conscious give one to two glasses of water to dilute and obtain immediate medical attention. If vomiting occurs, keep head below hips to prevent aspiration into lungs.

Aspiration Hazard Aspiration into the lungs can cause severe lung damage and is a medical emergency. If swallowed, vomiting may occur spontaneously, but DO NOT INDUCE. If vomiting occurs, keep head below hips to prevent aspiration into lungs. Never give anything by mouth to an unconscious person. Call a physician or hospital emergency room immediately.

ACUTE SYMPTOMS OF SINGLE OVEREXPOSURE:
Eyes Can cause eye irritation
Skin May cause mid skin irritation
Inhalation Mists can cause irritation
Ingestion Can be harmful If swallowed.

CHRONIC SYMPTOMS OF PROLONGED OR REPEATED OVEREXPOSURE:
Eyes Causes serious eye irritation
Skin Can cause mild skin irritation, drying and cracking
Inhalation Mists may be harmful if inhaled. May cause nose, throat and respiratory tract irritation.
Ingestion Harmful If swallowed. Can cause burning in the throat and stomach. Moderate acute toxicity if swallowed, Ingestion may cause vomiting which may be harmful if enters airways.

SECTION 5 - FIRE FIGHTING MEASURES
Extinguishing Media: Suitable: Use DRY chemicals, CO2, alcohol foam. Water spray to cool or protect exposed materials.
Hazardous Decomposition: Burning or thermal decomposition can produce carbon monoxide, carbon dioxide, and other toxic fumes.
Reactive With: Incompatible with, oxidizing agents, reducing agents, strong acids
Explosion Hazards: May flash if ignited in an enclosed area. Flashback along vapor trail may occur.
Static Discharge: Expected to ignite product.
Mechanical Impact: Not expected to ignite product.
Protective Equipment: Use MSHA/NIOSH approved self-contained breathing apparatus and full protective gear.

SECTION 6 – ACCIDENTAL RELEASE MEASURES
Emergency Procedures: Warn personal to move away.
Personal Precautions: Eliminate ignition sources and ventilate area.
Protective Equipment: Safety Glasses, Chemical Gloves and Rubber Boots.
Containment: Cover or dike any floor drains with an inert material to prevent product from interring the environment.
Clean Up Procedures: Small Spills: Use wet vacuum or mop and wringer to pick up spilled material then mop area with clean water. Large Spills: Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Vacuum or sweep up material and place in a disposal container.
Disposal: Dispose of material in accordance with all State and Federal Guidelines and Regulations.

SECTION 7 – HANDLING AND STORAGE
Handling: FLAMMABLE LIQUID. Keep away from incompatible materials, heat, sparks electrical equipment, fire and all ignition sources. Avoid eye and skin contact. Harmful if swallowed, absorbed
through skin or inhaled. Use with adequate ventilation and with appropriate safety equipment. Empty containers are very hazardous do not flame cut, saw or drill.

**Storage:** Keep container closed when not in use and store away from incompatible materials. Keep away from heat, sparks, open flames or hot surfaces.

**Incompatible Materials:** Incompatible with, oxidizing agents, reducing agents, strong acids

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**SECTION 8 – EXPOSURE CONTROLS, PERSONAL PROTECTION**

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**EXPOSURE LIMITS:**

<table>
<thead>
<tr>
<th>CHEMICAL</th>
<th>ACGIH (TWA 8)</th>
<th>ACGIH (STEL)</th>
<th>OSHA PEL (TWA 8)</th>
<th>OSHA (CEIL)</th>
</tr>
</thead>
<tbody>
<tr>
<td>D-Limonene</td>
<td>30 ppm</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2-butoxyethanol</td>
<td>20 ppm</td>
<td>50 ppm</td>
<td>240 mg/m3</td>
<td></td>
</tr>
<tr>
<td>Glycol Ether PnB</td>
<td>50 ppm</td>
<td></td>
<td>Not Established</td>
<td></td>
</tr>
<tr>
<td>WinSol-540</td>
<td>200 ppm (A4)</td>
<td>400 ppm</td>
<td>400 ppm</td>
<td>400 ppm</td>
</tr>
</tbody>
</table>

**HMIS HAZARD RATINGS**

- Health: 2
- Flammability: 2
- Reactivity: 0
- Personal Protection: B

**Personal Protection Equipment:**

- Chemical Safety Glasses, Goggles or Face Shield
- Impervious Chemical Gloves

**Ventilation:** General Ventilation

Ventilate to keep vapors of this material below the lowest ppm listed above.

If over Threshold Limit Value use NIOSH approved respirator.

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**SECTION 9 – PHYSICAL AND CHEMICAL PROPERTIES**

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- **Flash Point:** 48°C (118.4°F) TCC
- **Flammable Limits:** 0.7% Lower 6.1% Upper
- **Auto-Ignition Temp.** 255°C (491°F)
- **Physical state:** Liquid
- **Appearance:** white gel
- **Odor:** citrus
- **Odor threshold:** ND
- **Solubility:** soluble
- **Volatile:** 98%
- **VOC:** ND
- **pH:** 6.3
- **Specific Gravity / Relative Density:** 6.3
- **Molecular Weight:** ND
- **Initial Boiling Point:** ND
- **Vapor Pressure:** ND
- **Boiling Range:** ND
- **Vapor Density:** ND
- **Freeze Point:** ND
- **Melting Point:** ND
- **Partition coefficient:** ND
- ** Decomposition Temperature:** ND
- **Evaporation Rate:** ND
SECTION 10 – STABILITY AND REACTIVITY

Reactivity (Specific Test Data): None available.
Chemical Stability: Stable when stored below 49ºC (120ºF).
Hazardous Polymerization: Will not occur.
Conditions To Avoid Heat sources, sparks, flame or static discharge and incompatible materials
Incompatible Materials: Incompatible with, oxidizing agents, reducing agents, strong acids
Thermal Decomposition: Burning or thermal decomposition can produce carbon monoxide, carbon dioxide, and other toxic fumes.

SECTION 11 - TOXICOLOGICAL INFORMATION

ROUTES OF EXPOSURE:
ACUTE SYMPTOMS OF SINGLE EXPOSURE:
Eyes: may cause eye irritation
Skin: May cause mild skin irritation
Inhalation: Mists may cause irritation
Ingestion: Harmful if swallowed. Moderate acute toxicity if swallowed.

CHRONIC SYMPTOMS OF PROLONGED OR REPEATED EXPOSURE:
Eyes: Causes serious eye irritation
Skin: Can cause mild skin irritation, drying and cracking
Inhalation: Mists may be harmful if inhaled. May cause nose, throat and respiratory tract irritation
Ingestion: Harmful If swallowed. Can cause burning in the throat and stomach. Moderate acute toxicity if swallowed, Ingestion may cause vomiting which may be harmful if enters airways.

SECTION 12 – ECOLOGICAL INFORMATION

<table>
<thead>
<tr>
<th>CHEMICAL</th>
<th>Type</th>
<th>Subject</th>
<th>Result Value</th>
<th>Exposure Time</th>
<th>GHS Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>Glycol Ether PnB</td>
<td>LC50</td>
<td>Guppy</td>
<td>560 mg/L</td>
<td>96 Hours</td>
<td>4 (&gt;100 mg/L)</td>
</tr>
<tr>
<td></td>
<td>EC50</td>
<td>Fish</td>
<td>&gt;1000 mg/L</td>
<td></td>
<td>4 (&gt;100 mg/L)</td>
</tr>
<tr>
<td>2-butoxyethanol</td>
<td>LC50</td>
<td>Water flea</td>
<td>835 mg/L</td>
<td></td>
<td>4 (&gt;100 mg/L)</td>
</tr>
<tr>
<td></td>
<td>LC50</td>
<td>Bluegill</td>
<td>435 mg/L</td>
<td></td>
<td>4 (&gt;100 mg/L)</td>
</tr>
<tr>
<td></td>
<td>LC50</td>
<td>Flathead Minnow</td>
<td>1900 mg/L</td>
<td></td>
<td>4 (&gt;100 mg/L)</td>
</tr>
<tr>
<td>D-limonene</td>
<td>LD50</td>
<td>Fathead minnow</td>
<td>0.702 mg/L</td>
<td>96 Hours</td>
<td>1 (&lt; 1 mg/L)</td>
</tr>
<tr>
<td></td>
<td>LC50</td>
<td>water flea</td>
<td>69.6 mg/L</td>
<td></td>
<td>3 (&gt;10 &lt;1000 mg/L)</td>
</tr>
<tr>
<td>Isopropyl Alcohol</td>
<td>LC50</td>
<td>Fish</td>
<td>&gt;100 mg/L</td>
<td></td>
<td>4 (&gt;100 mg/L)</td>
</tr>
<tr>
<td></td>
<td>LC50</td>
<td>water flea</td>
<td>5,102 mg/L</td>
<td></td>
<td>4 (&gt;100 mg/L)</td>
</tr>
<tr>
<td></td>
<td>LC50</td>
<td>Fathead Minnow</td>
<td>9,640 mg/L</td>
<td></td>
<td>4 (&gt;100 mg/L)</td>
</tr>
</tbody>
</table>

SECTION 13 – DISPOSAL CONSIDERATIONS

DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. Dispose of any waste in accordance with all State and Federal Guidelines and Regulations.

ENVIRONMENTAL FATE:
This material, as supplied, when discarded or disposed of, is a hazardous waste according to Federal Regulations (40 CFR 261) due to its composition containing in some or all of its components. The transportation, storage, treatment and disposal of RCRA waster material must be conducted in compliance with 40 CFR 262, 263, 264 and 270. Disposal can only occur in property permitted facilities. Chemical additions, processing or otherwise altering this material may make the waste management information presented in this SDS incomplete, inaccurate, or otherwise inappropriate.

SECTION 14 - TRANSPORT INFORMATION

U.S. Department of Transportation: Not Regulated
Proper Shipping Name: Compounds Cleaning Liquid
Hazard Class: N/A
ID Number: N/A
Packing Group: N/A

Air Transportation: Not regulated
Proper Shipping Name: Non-Hazardous – Compounds Cleaning Liquid
Contains: N/A
Hazard Class: N/A
ID Number: N/A
Packing Group: III
Response code: N/A
Marine Pollutant: No

SECTION 15 - REGULATORY INFORMATION

TSCA:

<table>
<thead>
<tr>
<th>CHEMICAL</th>
<th>Sec 8(b) Inventory</th>
<th>Sec 8(d) Health And Safety</th>
<th>Sec 4(a) Chemical Test Rules</th>
<th>Sec 12(b) Export Not</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-butoxyethanol</td>
<td>Yes</td>
<td>Yes</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Glycol Ether PnB</td>
<td>Yes</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Isopropyl Alcohol</td>
<td>Yes</td>
<td>Yes</td>
<td></td>
<td></td>
</tr>
<tr>
<td>D-Limonene</td>
<td>Yes</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

SARA

<table>
<thead>
<tr>
<th>CHEMICAL</th>
<th>Section 311</th>
<th>Section 311 / 312 Hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-butoxyethanol</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Isopropyl Alcohol</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

CALIFORNIA

None listed

CLEAN AIR WATER ACTS:

None listed

INTERNATIONAL REGULATIONS: components of this product are listed on the chemical inventories

Glycol Ether PnB: Australia, Canada, Europe, Japan, Korea, UK
Isopropyl Alcohol: Australia, Canada, Europe, Japan, Korea, UK
D-limonene: Australia, Canada, Europe, Japan, Korea, UK
2-butoxyethanol: Australia, Canada, Europe, Japan, Korea, UK

WHMIS Classification:
Isopropyl Alcohol DSL, Class B-2, Flammable Liquids, Flashpoint <37.8º C (100º F)
D-Limonene DSL, Class B-3, Combustible liquids, Flashpoint >37.8º C (100º F) <93.3º C (200º F)
2-butoxyethanol DSL, Class D-2B, Materials Causing Other Toxic Effects; Toxic Material.

SECTION 16 - OTHER INFORMATION

Revision date: 1/1/2013

The manufacturer and seller warrant that the product conforms to its standard specifications when used according to directions. As the conditions or methods of use are beyond our control, we do not assume any responsibility and expressly disclaim any liability for use of this product. Information contained hereinafter is believed to be true and accurate but all statements or suggestions are made without any warranty, expressed or implied, regarding accuracy of the information, the hazards connected with the use of the material and the results to be obtained from the use thereof.

Footnotes:
NA-Not applicable NE-data not established CS-Cancer Suspect Agent OX-Oxidizer ND-No data Cor-Corrosive
CALC-Calculated EST-Estimated STEL-Short Time Exposure Limit TLV-Threshold limit Value PEL-Permissible Exposure Limit TWA-Time Weighted Average, 8 hours HMIS, PPI-Hazardous Material Identification System, Personal Protection Index