1. IDENTIFICATION

Product Identifier
Product Name Buckeye Eco Heavy Duty Cleaner

Other means of identification
SDS # BE-6061
Product Code 6061

Recommended use of the chemical and restrictions on use
Recommended Use Heavy Duty Cleaner, Water Based.

Details of the supplier of the safety data sheet
Supplier Address Buckeye International, Inc.
2700 Wagner Place
Maryland Heights, MO 63043 USA

Emergency Telephone Number
Company Phone Number 1-651-632-8956 (International)
1-800-303-0441 (North America)
Emergency Telephone (24 hr) INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance Clear liquid
Physical State Liquid
Odor Mild No fragrance added

Classification
This chemical does not meet the hazardous criteria set forth by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200). However, this Safety Data Sheet (SDS) contains valuable information critical to the safe handling and proper use of this product. This SDS should be retained and available for employees and other users of this product.

3. COMPOSITION/INFORMATION ON INGREDIENTS

The product contains no substances which, at their given concentration, are considered to be hazardous to health. However, additional component information is available in subsequent sections of this SDS.

4. FIRST-AID MEASURES

First Aid Measures

General Advice Provide this SDS to medical personnel for treatment.
Eye Contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Consult a physician.

Skin Contact: Wash off immediately with plenty of water for at least 15 minutes.

Inhalation: Remove to fresh air.

Ingestion: Give two large glasses of water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention.

Most important symptoms and effects

Symptoms: Eye contact may cause redness or burning sensation.

Indication of any immediate medical attention and special treatment needed

Notes to Physician: Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media: Not determined.

Specific Hazards Arising from the Chemical

Not determined.


Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions: Use personal protective equipment as required.

Environmental Precautions: See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for Containment: Prevent further leakage or spillage if safe to do so.

Methods for Clean-Up: Pick up with mop, wet/dry vac, or absorbent material. Rinse area with clear water and allow floor to dry before allowing traffic.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling: Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities
8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines
This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls
Engineering Controls
Ensure adequate ventilation, especially in confined areas. Showers. Eyewash stations.

Individual protection measures, such as personal protective equipment
Eye/Face Protection
Use safety glasses or chemical splash goggles. Refer to 29 CFR 1910.133 for eye and face protection regulations.

Skin and Body Protection
Wear protective gloves. Refer to 29 CFR 1910.138 for appropriate skin and body protection.

Respiratory Protection
No protective equipment is needed under normal use conditions. Refer to 29 CFR 1910.134 for respiratory protection requirements.

General Hygiene Considerations
Handle in accordance with good industrial hygiene and safety practice. Wash face, hands and any exposed skin thoroughly after handling.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks • Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Liquid</td>
<td></td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear liquid</td>
<td></td>
</tr>
<tr>
<td>Color</td>
<td>Clear</td>
<td></td>
</tr>
<tr>
<td>Odor</td>
<td>Mild No fragrance added</td>
<td></td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>pH</td>
<td>pH (Conc.) 9.46 +/- 0.2 (1:10 Dilution)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>9.58 +/- 0.2</td>
<td></td>
</tr>
<tr>
<td>Melting Point/Freezing Point</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Boiling Point/Boiling Range</td>
<td>100 ºC / 212 ºF</td>
<td></td>
</tr>
<tr>
<td>Flash Point</td>
<td>None</td>
<td></td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>1.0</td>
<td>(Water = 1)</td>
</tr>
<tr>
<td>Flammability (Solid, Gas)</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Upper Flammability Limits</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Lower Flammability Limit</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Vapor Density</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.04</td>
<td></td>
</tr>
<tr>
<td>Water Solubility</td>
<td>Infinite</td>
<td></td>
</tr>
<tr>
<td>Solubility in other solvents</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Partition Coefficient</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Auto-ignition Temperature</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Kinematic Viscosity</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Dynamic Viscosity</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Explosive Properties</td>
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<td></td>
</tr>
<tr>
<td>Oxidizing Properties</td>
<td>Not determined</td>
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</tr>
<tr>
<td>Additional Information</td>
<td>% Volatile by weight 85.1</td>
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</table>
10. STABILITY AND REACTIVITY

Reactivity
Not reactive under normal conditions.

Chemical Stability
Stable under recommended storage conditions.

Possibility of Hazardous Reactions
None under normal processing.

Hazardous Polymerization
Hazardous polymerization does not occur.

Conditions to Avoid
Keep out of reach of children.

Incompatible Materials
Do not mix with chlorinated detergents (bleach).

Hazardous Decomposition Products

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact
Avoid contact with eyes.

Skin Contact
Avoid contact with skin.

Inhalation
Do not inhale.

Ingestion
Do not ingest.

Component Information

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium xylenesulfonate 1300-72-7</td>
<td>= 1000 mg/kg ( Rat )</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dipropylene glycol monobutyl ether 29911-28-2</td>
<td>= 1620 µL/kg ( Rat )</td>
<td>= 5860 µL/kg ( Rabbit )</td>
<td>= 42.1 ppm ( Rat ) 4 h</td>
</tr>
</tbody>
</table>

Information on physical, chemical and toxicological effects

Symptoms
Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Carcinogenicity
Based on the information provided, this product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

Numerical measures of toxicity
Not determined
12. ECOLOGICAL INFORMATION

Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Component Information

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Algae/aquatic plants</th>
<th>Fish</th>
<th>Toxicity to microorganisms</th>
<th>Crustacea</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dipropylene glycol monobutyl ether 29911-28-2</td>
<td>841: 96 h Poecilia reticulata mg/L LC50 static</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Persistence/Degradability
Not determined.

Bioaccumulation
Not determined.

Mobility
Not determined

Other Adverse Effects
Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes
Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging
Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION

Note
Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT
Not regulated

IATA
Not regulated

IMDG
Not regulated

15. REGULATORY INFORMATION

International Inventories
All ingredients are listed or exempt from listing on Chemical Substance Inventory

US Federal Regulations
CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

US State Regulations

California Proposition 65
This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations
This product does not contain any substances regulated under applicable state right-to-know regulations.

16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>NFPA</th>
<th>Health Hazards</th>
<th>Flammability</th>
<th>Instability</th>
<th>Special Hazards</th>
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<tbody>
<tr>
<td>2</td>
<td></td>
<td>0</td>
<td>0</td>
<td>Not determined</td>
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</table>

<table>
<thead>
<tr>
<th>HMIS</th>
<th>Health Hazards</th>
<th>Flammability</th>
<th>Physical Hazards</th>
<th>Personal Protection</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Not determined</td>
<td>Not determined</td>
<td>Not determined</td>
<td>Not determined</td>
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</table>

Issue Date: 22-Dec-2014
Revision Date: 29-Jul-2015
Revision Note: New format

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet